



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-781-031
Job Sheet 168580



Part No: D206-781-031

Job Qty: 3 ea

Part Name: Baggage Compartment Protectors - Floor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/17/17

Job Tracking No:

Due Date: 12/7/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Offshore Helicopter Support Svcs (COFFS-L3WF)

105 Dairy Lane Broussard, LA, 70518 USA ph:(337) 839-0500

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Stores/Pkg-1		2017-12-14
110	Packaging	3 pcs	12/7/17	12/7/17	0.00	0.00	Packaging1		JP
120	QC	3 pcs	12/7/17	12/7/17	0.00	0.00	QC4		M.D.
125	DC	3 pcs	12/7/17	12/7/17	0.00	0.00	DC		AT
130	Packaging	3 pcs	12/7/17	12/7/17	0.00	0.00	Packaging3		Smb
140	QC21-FG	3 Ea	12/7/17	12/7/17	0.00	0.00	QC21	JAN 26 2016	

Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-031 CHG 001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-031 Location:FG025

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	80-004-2-8 FM 13248XV	6 X2	24	0	0
	D3031-3 P160127 X2	3	22	0	0
	- D3878-1 P21180	3	0	0	0
	- D3918-1 5013841	3	12	0	0
	- MS24694-S50 5013842	42	227	0	0

Part Specifications

Specifications could not be found.

Plex 11/17/17 11:09 AM dart.poulin.mario

000047

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		The _____ Change No: _____ Operation: _____ Revision: _____ PART NO: _____ D206 -- 781 -- 031 Start up Operation Mfg Date: 12/14/17 Job No: 168580					
Date : _____ Step #: _____ Description Work Order Deviation 		S022076 DART AEROSPACE Baggage Compartment Protectors -- Floor Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com							
Root Cause <table style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width: 100%;"> <tr> <td style="width: 50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Temp ☐ Set-up ☐ BOM/ ☐ Broke ☐ Insper ☐ Conta ☐ Count ☐ Cut To, ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>				Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temp ☐ Set-up ☐ BOM/ ☐ Broke ☐ Insper ☐ Conta ☐ Count ☐ Cut To, ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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REFERENCE ONLY

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW

Change Record

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Description FLOOR PROTECTOR (BAGGAGE COMPARTMENT)

[illegible]